

5/46

DART AEROSPACE LTD	Work Order:	24627
Description: Prop arm ass'y	Part Number:	D2982-041
Dwg: D2982 rev.A	Qty:	15

Step	Location	Procedure	By	Date	Qty																																												
1	EXPEDITING	Open W/O	FF	05.10.21	15																																												
2	STORES	<div>Pick:<table><thead><tr><th>Qty</th><th>Part number</th><th>Description</th><th>Batch</th></tr></thead><tbody><tr><td>1</td><td>D2012-107</td><td>Clevis</td><td>B23037</td></tr><tr><td>2</td><td>D2022-101</td><td>Spacer</td><td>B23396</td></tr><tr><td>1</td><td>D2429-041</td><td>Spring clip ass'y</td><td>B22489</td></tr><tr><td>2</td><td>D2588</td><td>Mounting channel</td><td>B21500</td></tr><tr><td>1</td><td>D2730</td><td>Prop arm</td><td>B22190</td></tr><tr><td>1</td><td>AN4-10A</td><td>Bolt</td><td>M18057</td></tr><tr><td>1</td><td>AN4-4A</td><td>Bolt</td><td>M174927K</td></tr><tr><td>2</td><td>AN960JD416</td><td>Washer</td><td>M17566</td></tr><tr><td>2</td><td>MS20470AD4-05</td><td>Rivet</td><td>M17243</td></tr><tr><td>2</td><td>MS21042L4</td><td>Nut</td><td>H18100</td></tr></tbody></table></div>	Qty	Part number	Description	Batch	1	D2012-107	Clevis	B23037	2	D2022-101	Spacer	B23396	1	D2429-041	Spring clip ass'y	B22489	2	D2588	Mounting channel	B21500	1	D2730	Prop arm	B22190	1	AN4-10A	Bolt	M18057	1	AN4-4A	Bolt	M174927K	2	AN960JD416	Washer	M17566	2	MS20470AD4-05	Rivet	M17243	2	MS21042L4	Nut	H18100	FF	05/11/25	15
Qty	Part number	Description	Batch																																														
1	D2012-107	Clevis	B23037																																														
2	D2022-101	Spacer	B23396																																														
1	D2429-041	Spring clip ass'y	B22489																																														
2	D2588	Mounting channel	B21500																																														
1	D2730	Prop arm	B22190																																														
1	AN4-10A	Bolt	M18057																																														
1	AN4-4A	Bolt	M174927K																																														
2	AN960JD416	Washer	M17566																																														
2	MS20470AD4-05	Rivet	M17243																																														
2	MS21042L4	Nut	H18100																																														
3	METAL	Assemble as per dwg D2982	FF	05/11/17	15																																												
4	QC	Inspect Level 5	2	05-11-17	15																																												
5	STORES	Identify & stock <div>Loc 129</div>	2	05/11/29	15																																												
6	EXPEDITING	Close W/O Cost / part	17	05/11/30	15																																												

PTO

Rev	Date	Change	Revised By	Approved
A	00.06.05	New Issue	EC	FF

RELEASED
EC 00.06.05

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
05/11/17	2	3. D2429-041 Spring clip Assy Damage by Rivets when put together	<i>AB</i> <i>agur</i>	Destroy & SCRAP	05/11/17 FF.	<i>2</i> 05-11-29	<i>AB</i> <i>agur</i>	<i>2</i> 05-11-17

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ ☐ Date: 05/11/30

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

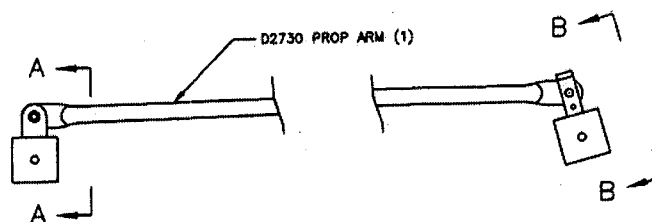


DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D2982	REV. A SHEET 1 OF 1
DATE 00.06.05		TITLE PROP ARM ASSEMBLY	SCALE NTS
A	00.06.05	NEW ISSUE	

RELEASED
00.06.03



Qty -041	Part Number	Description
X	D2982-041	PROP ARM ASSEMBLY
1	D2012-107	CLEVIS
2	D2022-101	SPACER
1	D2429-041	SPRING CLIP ASSEMBLY
2	D2588	MOUNTING CHANNEL
1	D2730	PROP ARM
1	AN4-10A	BOLT
1	AN4-4A	BOLT
2	AN960JD416	WASHER
2	MS20470AD4-6	RIVET
2	MS21042L4	NUT (OR MS21042-4)

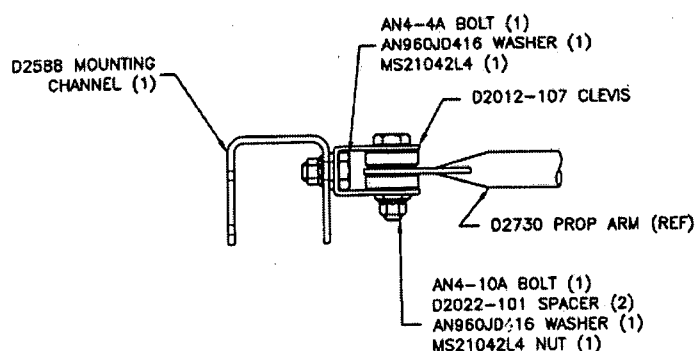


D2982-041 PROP ARM ASSEMBLY

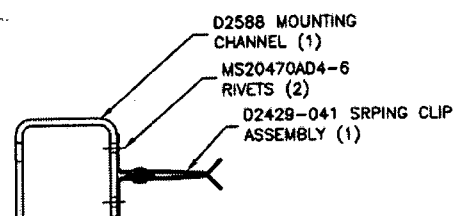
IF YOU COPY
THIS DOCUMENT
WITHOUT NOTICE

WORK ORDER

24627



SECTION A-A



SECTION A-A

(PROP ARM REMOVED FOR CLARITY)

Copyright © 2000 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Oct 20, 2005
04:09 pm

Work Order No : 0024627
Project Name : D2982-041
Project For : WK546
Work Order Type : Main
Main WO Number :
House Part Number : D2982-041
Description : Prop Arm Assembly
Manufactured : Yes
Amount Req'd : 15
Amount Done : 0
Start Date : 10-20-05
Est Finish Date : 11-17-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Mark Up : 0.000%
Actual Mark Up : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00